

Mill Test Certificate

Customer: METALLSERVIS OAO		Product: Cold rolled stainless steel sheet		
Purchaser: METALLSERVIS OAO		Condition of Supply: 2B; Annealing; Pickling; C		
Specification ASTM A240M-15	Grade 430	Mill'S No. 650927-110	Certificate No. 4744911693594594	
		Customer Order No. PYS1703OMS002	Consignment No. PYS170202A	
		Mark Of Manufacturer: 	Melting furnace EAF+AOD K-OBM-S+VOD	
Heat Treatment Temperature Solution 750-850 °C Quenching in water				

No.	Material No.	Heat No.	Coil No.	Dimensions (mm)	Quantity	Weight (Kg)
1	KM705A7910D00H1	A1701632	KM705A791	1.2*1250*2500	105	2985
2	KM705A7910D00H2	A1701632	KM705A791	1.2*1250*2500	105	2955
3	KM705A7910D00H3	A1701632	KM705A791	1.2*1250*2500	105	2950
4	KM705A7910D00H4	A1701632	KM705A791	1.2*1250*2500	105	2945
Acceptable Visual And Dimensions:OK				Total	420	11835

No.	Max. Min.	C%	Si%	Mn%	P%	S%	Cr%	Ni%
2	H	0.04	0.33	0.44	0.019	0.001	16.01	0.16
3	H	0.04	0.33	0.44	0.019	0.001	16.01	0.16
4	H	0.04	0.33	0.44	0.019	0.001	16.01	0.16

No.	P.D.	Y.S. Rp0.2 Mpa	T.S. Rm Mpa	EL. A50 %	Bend α=180°	Hardness HRB	Hardness HRB
1	2	324	497	29	OK	78	77.5
2	2	324	497	29	OK	78	77.5
3	2	324	497	29	OK	78	77.5
4	2	324	497	29	OK	78	77.5

Notes C=Cutting edge; H=Heat analysis; P=Product analysis; P.D.=Position and Direction; Y.S.=Yield Strength; Room = Normal Temperature (Room Temperature); T.S.=Tensile Strength; EL.=Elongation; A50:Lo=50mm; 2=横向Transverse;

Remarks 1.The quality management system is in conformity with ISO9001:2008 standard and ISO14001:2004.
2.No weld repair; Free of mercury;No radiation contamination.